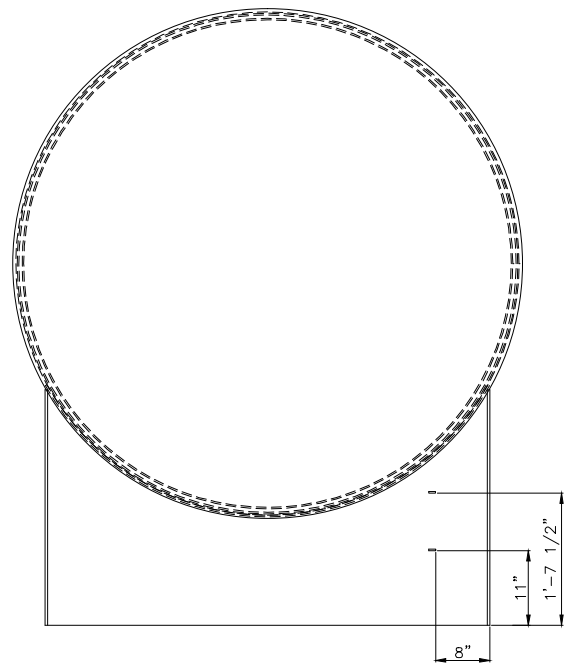
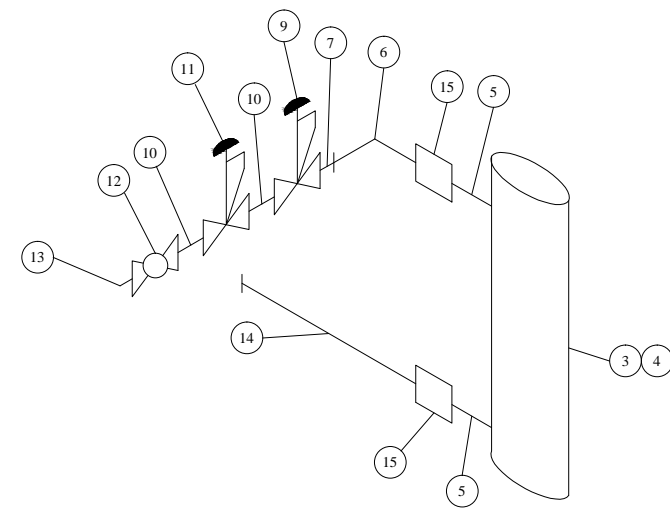


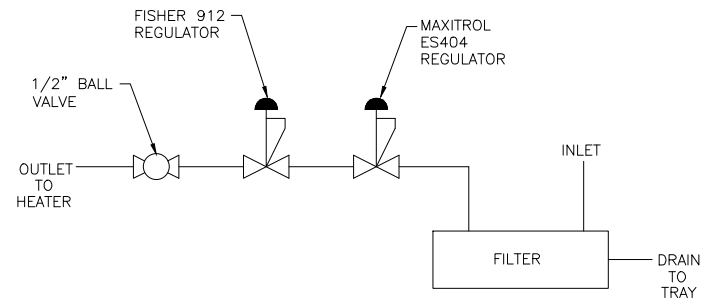
BILL OF MATERIALS					
ITEM	REQ'D	PART	DESCRIPTION	MATERIAL	WEIGHT
1	2	BRACE	1" x 1/4" FLAT BAR x 5" LG	A-36	-
2	2	BRACE	1" 2PIECE PIPE BRACKET c/w NUTS AND BOLTS	-	-
3	1	FILTER	FLO DRI G-25A SCRUBBER	-	-
4	2	FILTER	FLO DRI 25MS CARTRIDGE	-	-
5	2	PIPING	3/4" x 2" SCH XH NIPPLE	A-106-B	-
6	1	PIPING	3/4" STREET ELBOW	A-105-N	-
7	1	PIPING	3/4" x 1/4" BUSHING	A-105-N	-
8	1	PIPING	1/4" x 2" SCH XH NIPPLE	A-106-B	-
9	1	PIPING	FISHER 912 REGULATOR (SUPPLIED w/ HEATER)	-	-
10	2	PIPING	1/2" x 2" SCH XH NIPPLE	A-106-B	-
11	1	PIPING	MAXITROL ES404 REGULATOR (SUPPLIED w/ HEATER)	-	-
12	1	PIPING	1/2" BALL VALVE (SUPPLIED w/ HEATER)	-	-
13	1	PIPING	1/2" x 3/8" GAS FITTING (SUPPLIED w/ HEATER)	BRASS	-
14	1	PIPING	3/4" SCH XH PIPE x 5'-3" LG T.B.E.	A-106-B	-
15	2	PIPING	3/4" x 3000# FULL CPLG	A-105-N	-



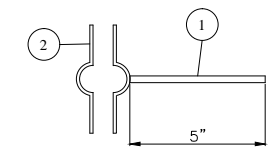
PIPING BRACE ELEVATION VIEW



GAS DRYER PIPING ISOMETRIC DIAGRAM



PROCESS AND INSTRUMENT DIAGRAM



PIPING BRACE DETAIL

FILE PATH: F:\CAD\STOCK TANKS\50BBLDRAINTANK

REV. NO.	DATE	REVISION	BY	APP'D
0	11/21/00	STANDARD DRAWING	DSG	JLM
1	06/06/01	FINAL DRAWING	JMB	JLM
2				
3				
4				
5				
6				
7				

BILTON
 Welding & Manufacturing Ltd.
 BOX 6106
 3704 58 AVE.
 INNISFAIL, AB
 CANADA
 403-227-7799
 1-888-227-4923
 FAX 227-7796

This drawing is property of BILTON WELDING & MANUFACTURING LTD. and is loan to the recipient for their confidential use only. In consideration of the loan of this drawing, the recipient promises and agrees that it shall not be used in any way detrimental to the interests of BILTON WELDING & MANUFACTURING LTD., that it shall be returned upon request, and that it shall not be reproduced, copied, lent, or otherwise disposed of, directly or indirectly, without the written consent of BILTON WELDING & MANUFACTURING LTD.

BP CANADA ENERGY
 50 BBL DOUBLE WALL DRAIN TANK
 FLO-DRI PIPING DETAIL

DATE: 11/21/00
 SCALE: N.T.S.
 DRAWN BY: DSG
 PURCHASE ORDER:
 PART NO.:

SHEET: 3 OF 3
 JOB NO.:
 DRAWING NO.:
 REV.:

A279
 A279-3
 D
 1